PLASTIC COUNTERTOP DISTILLERS BAFFLE REPLACEMENT

Nautilus

- No power to the boiler
- Early shutoff
- Water under the boiler

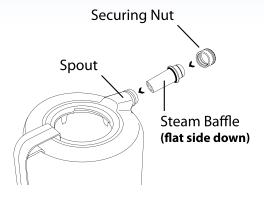
Check for proper installation of steam baffle and boiler.

Steam Baffle Installation:

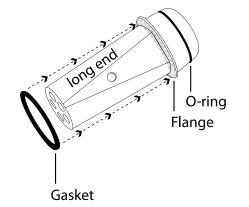
- 1. Ensure the gasket is properly installed on the **long end** of the steam baffle as shown and positioned **against flange.**
- 2. Insert the long end of the steam baffle, **flat side down**, into the spout.
- 3. Turn the securing nut clockwise onto the spout until tight, being careful not to cross thread and be sure the nut is on straight.
- 4. The a-ring is pre-lubricated, however, a food grade silicone lube should be used as needed. Place a very small amount (thin film) on your finger and wipe it around the a-ring on the steam baffle. Do not lube flat gasket.

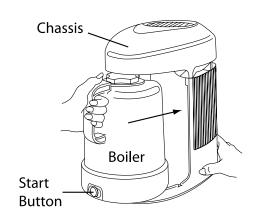
Boiler Installation:

- 1. Push boiler firmly into chassis.
- 2. Place one hand on back of chassis and push boiler into chassis with other hand.
- 3. Press firmly at upper and lower part of boiler to ensure a proper electrical connection.



Steam Baffle (flat side view, shown actual size)





(Troubleshooting on next page.)



PLASTIC COUNTERTOP DISTILLERS TROUBLESHOOTING

No Power to the Boiler (no "Start" Button red light):

Ensure there is power at the electrical outlet where the distiller is plugged in by trying another appliance.

If the outlet has power, then follow these steps:

- 1. Remove the Baffle Securing Nut and Steam Baffle from the Boiler.
- 2. Add a cup of water into the boiler.
- 3. Place the Boiler back in the Chassis **without** the Baffle or Nut and press the Start Button.
- 4. The Boiler is getting power if the Red Light illuminates.
- 5. Remove the Boiler immediately and refer to steam baffle instructions on reverse side.

If the red light does **not** illuminate, please contact your authorized distributor to arrange for service and/or replacement parts.

Early Shut-off:

The primary cause for early shut-off is excessive scale in the Boiler. If the bottom heater plate in the Boiler has any coating on it, descale using diluted (50/50) white vinegar and water.

An improperly seated Steam Baffle may cause the Boiler to back out and disrupt the power connection. Follow these steps to determine proper installation:

- 1. Remove the Securing Nut and Steam Baffle from Boiler.
- 2. Ensure the Gasket (flat washer) is properly installed on the Steam Baffle, positioned against the Flange. Correct position is on the opposite side of flange from the 0-Ring (see diagram on reverse side).
- 3. Apply a thin film of a food grade silicone lube to the 0-Ring with your finger. Do not lubricate the flat Gasket.
- 4. Insert the long end (with 5 holes) of the Steam Baffle, **flat side down** (side with the hole in it) into the Boiler Spout (see diagram).
- 5. Turn the Securing Nut clockwise onto the Spout until tight, being careful not to cross-thread and be sure the nut is on straight.

To ensure proper connection, install the Boiler by pushing firmly into the Chassis as follows:

- 1. Place one hand on back of Chassis and push Boiler into Chassis with the other hand.
- 2. Press firmly at upper and lower part of the Boiler to ensure a proper connection.

Run the Distiller through a test cycle. If the cycle completes, the problem has been corrected. Approximately 5 oz. (150ml) of water will remain in the Boiler at the end of a completed cycle.

See Use & Care Guide for additional troubleshooting tips.